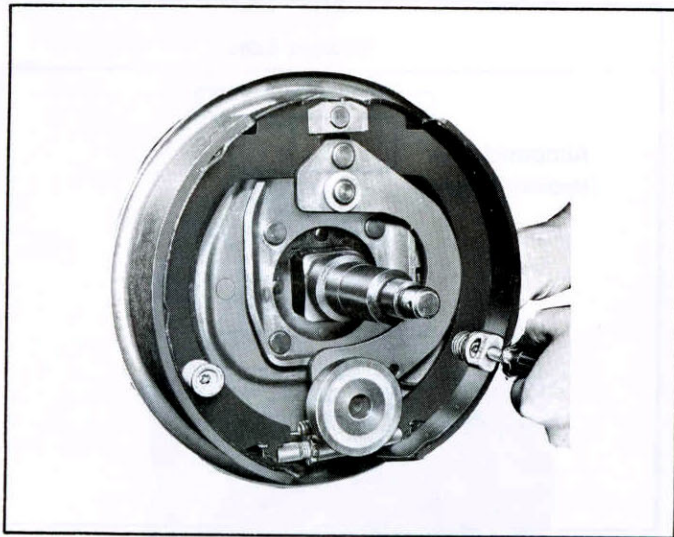


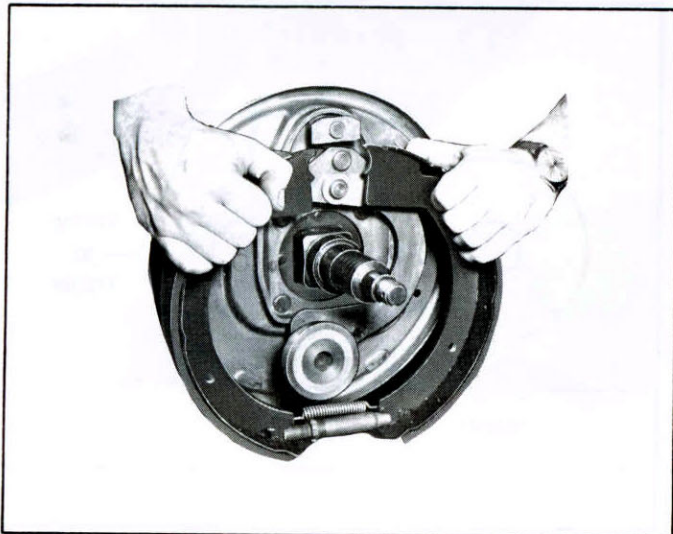
REPLACING SHOES

The brake shoe replacement kit includes a pair of brake shoes and all required springs and pins.

1. Remove the shoe return spring as shown.



2. Remove the two shoe hold down springs as shown. These springs can be removed using a tool, by pressing inward and turning 90° to disconnect from pins. Head of pins should be held by hand, on back-side of brake assembly, to prevent pins from moving with springs.



3. Shoes, adjuster, and adjuster spring are removed as a unit by spreading the shoes. Remove spring and adjuster and reassemble with new shoes in reverse order of removal. Be sure that the adjuster nut is located on the left end, and the adjuster spring is mounted on the backing plate side of the brake shoes. Mount the drum and check brake shoe adjustment as explained in step 5, Installation Instructions.